

# Receiving Report

Date: 11/4/16  
 Supplier: Thyssen

Batch No: M128566  
 Dart P/O: 23744

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☐ No ☒  
 Receipt: Cash ☐ Cr ☒  
 New Supplier Yes ☐ No ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Waybill Attached: Yes ☐ No ☒ N/A ☐  
 Shipment Complete: Yes ☒ No ☐ N/A ☐  
 QC18 Inspection DAS 16 ☒ N/A ☒  
 Work Order 989 11/4/16

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number
<u>ALCMB</u>	<u>10 ITEM 512 12</u>						
<u>M333B0</u>	<u>200 X 1-500</u>	<u>12</u>	<u>0</u>	<u>12</u>			
<u>M606156</u>	<u>200 X 200</u>	<u>12</u>	<u>0</u>	<u>12</u>			

Initials of Receiver

QC12

Production/Admin:

Date

Received/Costing

Initial

11/4/16  
[Signature]

Location

# Purchase Order Receipt Listing

Wednesday, April 16, 2014 2:07:07 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO23744 All Receipt Dates All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO23744	2		M6061T6B2.000X05.f 000		4/17/2014	4/16/2014	12.0000	\$21.26	0.0000	0	\$255.10
CAD	No		6061T6 Bar 2.00 x 5.000 m128866	f	12.0000	DESJ02		\$255.10	0.0000	0	
	3		M6061T6B0.375X01.f 000	f	4/17/2014	4/16/2014	24.0000	\$1.13	0.0000	0	\$27.14
	No		6061T6 BAR .375 x 1.00 m128866	f	24.0000	DESJ02		\$27.14	0.0000	0	
	4		M6061T6B0.500X12.f 000	f	4/17/2014	4/16/2014	12.0000	\$12.80	0.0000	0	\$153.60
	No		6061-T6 Bar .500 x 12.00 m128866	f	12.0000	DESJ02		\$153.60	0.0000	0	
	5		M6061T6B0.750X00.f 250	f	4/17/2014	4/16/2014	12.0000	\$2.26	0.0000	0	\$27.14
	No		6061-T6 Bar .750 x .250 m128866	f	12.0000	DESJ02		\$27.14	0.0000	0	
	6		M6061T6B0.750X01.f 500	f	4/17/2014	4/16/2014	12.0000	\$2.41	0.0000	0	\$28.95
	No		6061-T6 Bar .750 X 1.50 m128866	f	12.0000	DESJ02		\$28.95	0.0000	0	
	7		M6061T6B00750X00 f .125	f	4/17/2014	4/16/2014	60.0000	\$0.27	0.0000	0	\$16.28
	No		6061-T6 Bar .750 x .125 m128866	f	60.0000	DESJ02		\$16.28	0.0000	0	

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
<b>VendorID/Vendor Name</b> VC-COP001 Thyssenkrupp Materials CA Ltd											
PO23744	8		M6061T6B1.000X02. f 000		4/22/2014	4/16/2014	24.0000	\$4.25	0.0000	0	\$102.04
CAD	No		6061-T6 Bar 1.00 x f 2.00		24.0000	DESJ02		\$102.04	0.0000	0	
			m128866								
	9		M6061T6B1.250X04. f 500		4/17/2014	4/16/2014	12.0000	\$11.91	0.0000	0	\$142.93
	No		6061-T6 Bar 1.25 X f 4.50		12.0000	DESJ02		\$142.93	0.0000	0	
			m128866								
	10		M6061T6B2.000X02. f 000		4/17/2014	4/16/2014	12.0000	\$8.44	0.0000	0	\$101.31
	No		6061-T6 Bar 2.00 x f 2.00		12.0000	DESJ02		\$101.31	0.0000	0	
			m128866								
	12		M6061T6R1.000 f		4/17/2014	4/16/2014	60.0000	\$1.66	0.0000	0	\$99.50
	No		ROUND BAR 1.00" f m128866		60.0000	DESJ02		\$99.50	0.0000	0	
Total Received Quantity:											240.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$953.99
Total Balance Due Quantity:											0.0000



Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship To: ( 1 )  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

No: PEC 872637  
Ship Date 14Apr14 at 15:57 From PFW  
Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115 )  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

B I L L O F L A D I N G

1) Our Order PEC-671551- 1 Your PO # 23744  
ALUMINUM FLAT BAR 6061-T6511  
2.00" x 5.00" X 144.0000"  
CUT IN HALF

Heat Number	Tag No	Quantity	PCS	Wt LBS
166014-5	282085	12 FT	1	141

MTR

2) Our Order PEC-671551- 2 Your PO # 23744  
ALUMINUM FLAT BAR 6061-T6511  
.375" x 1.00" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
21359	281826	24 FT	2	11

MTR

3) Our Order PEC-671551- 3 Your PO # 23744  
ALUMINUM FLT BAR ECONOPLT 6061-T6511  
.500" X 12.00" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
21656812	281827	12 FT	1	86

MTR

4) Our Order PEC-671551- 4 Your PO # 23744  
ALUMINUM FLAT BAR 6061-T6511  
.250" x .750" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
13081551B	281828	12 FT	1	2

MTR

5) Our Order PEC-671551- 5 Your PO # 23744  
ALUMINUM FLAT BAR 6061-T6511  
.750" X 1.50" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
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MTR

Page: 1 ....Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE



Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship To: ( 1 )  
DART AEROSPACE

B I L L O F L A D I N G

No: PEC 872637  
Ship Date 14Apr14 at 15:57 From PFW  
Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115 )  
DART AEROSPACE

B I L L O F L A D I N G

165215-5 281829 12 FT ✓ 1 15

6) Our Order PEC-671551- 6 Your PO # 23744  
Part # OFFERING 240" LENGTHS Rel #  
ALUMINUM FLAT BAR 6061-T6511  
.125" x .750" X 240.0000"

Heat Number Tag No  
13121091A 281830

Quantity PCS Wt LBS  
60 FT ✓ 3 6

MTR

7) Our Order PEC-671551- 7 Your PO # 23744  
ALUMINUM FLAT BAR 6061-T6511  
1.00" x 2.00" X 144.0000"

Heat Number Tag No  
165427-2 281831

Quantity PCS Wt LBS  
24 FT ✓ 2 56

MTR

8) Our Order PEC-671551- 8 Your PO # 23744  
ALUMINUM FLAT BAR 6061-T6511  
1.250" x 4.50" X 144.0000"

Heat Number Tag No  
201318955 281832

Quantity PCS Wt LBS  
12 FT ✓ 1 81

MTR

9) Our Order PEC-671551- 9 Your PO # 23744  
ALUMINUM SQUARE BAR 6061-T6511  
2.00" X 144.0000"

Heat Number Tag No  
166378-5 281833

Quantity PCS Wt LBS  
12 FT 1 ✓ 56

MTR

10) Our Order PEC-671551- 10 Your PO # 23744  
ALUMINUM ROUND BAR 6061-T6511  
1.00" DIA X 144.0000"

Heat Number Tag No  
377267 281834

Quantity PCS Wt LBS  
60 FT 5 ✓ 56

MTR

TOTAL: Tags 10 PCS 18 LBS 510

Page: 2 ....Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

14/4/16



Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship To: ( 1)  
DART AEROSPACE

B I L L O F L A D I N G  
No: PEC 872637  
Ship Date 14Apr14 at 15:57 From PFW  
Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE

=====

B I L L O F L A D I N G

Heat Number  
13081551B  
13121091A  
165215-5  
165427-2  
166014-5  
166378-5  
201318955  
21359  
21656812  
377267

\*\*\* Chemical Analysis \*\*\*

ADD ON TO 671461 VIM SUR-CHARGE ADDED

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

TOTAL 3 BDLs GW. 550 LBS

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\*

\* WE STOCK STAINLESS STEEL \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Page: 3 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.  
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY  
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511  
2.00" x 5.00" x 144.0000"

PART NO.

PO/Rel 23744

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

BL PEC-872637-001

14Apr14  
Pg 1/1

## Certificate of Mill Test Results



TEL: (416) 745-4444 FAX: (416) 745-0925 1-800-668-7210  
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4

<http://www.extrudex.com>

### MILL TEST ASTM B221

BILL TO	THYSSENKRUPP MATERIALS NA	CERT CODE:	1	DIE NUMBER	S	DATE OF SHIPMENT	Mar/07/2014	EXTRUDEX ORDER NO.	166014 - 5	MANIFEST NO.	303757
SHIP TO	THYSSENKRUPP MATERIALS NA	CUSTOMER PO	PEC-255745	ALLOY	6061	TEMPER	T6511	SALESMAN	FORBES DODWELL		
SO DESCRIPTION	2"x5" FB	CUSTOMER PART NUMBER	13042-S	PART DESCRIPTION	2"x5" FB						
								CERTIFICATION	MILL TEST ASTM B221-13		

### Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A11	6061	Mar/04/2014	44.60	41.40	12.10	87.0, 87.3, 87.5	

### Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Co	V	B	Zr	Bi	Pb	Sn	Sr	Ca	Al	Other
A11 23694	0.58	0.214	0.206	0.073	0.81	0.04	0	0.008	0.015	0	0	0	0	0	0	0	0	0	0	0

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

David Natale  
Quality Control Manager

1 - CUSTOMER COPY

MILL TEST ASTM B221



# THYSSENKRUPP MATERIALS NA

DART AEROSPACE  
ALUMINUM PLT BAR ECONO PLT 6061-T6511  
500" X 12.00" X 144.0000"  
PART NO.

PO/Rel 23744

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

BL PEC-872637-003

Certificate of Mill Test Results

14Apr14  
Pg 1/2

**sapa:** Sapa Industrial Extrusions  
53 POTTSVILLE STREET  
CRESSONA, PA  
17929-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB

Invoice To Customer  
THYSSENKRUPP MATERIALS NA INC  
2821 LANGSTAFF ROAD  
ATTN: ACCOUNT PAYABLE

Ship To Customer  
THYSSENKRUPP MATERIALS NA INC  
2821 LANGSTAFF ROAD  
CONCORD, ON - L4K 5C6

CONCORD, ON - L4K 5C6

## Certified Inspection Report

Sales Order Number	Line No.	Customer P/O	Cert Number	Page
1100724181	1	PEC-256240-1	SAPA031272	1 of 2
			Cert Creation Date	Cert Print Date
			04-MAR-14	04-MAR-14

Quantity Shipped	Date Shipped	Item No.	Item Description	Specification
1038	1.B	04-MAR-14	0.500 TK x 12.000 W	ASTM B221 REV 13
H/L		Item No.	SELECT 505206	AMS-QQ-A-2000 REV 1997
509473		003360704	FIN M MILL	ASME B221 REV 09
Delivery Id		Item No. Rev	W/F 7105 F 03 CS 12	LNS#A96061 REV
4517715			6061/T6511	
Customer Part No.			Marking CONTINUOUS	
5X12				

### Applicable Specifications, Revisions and Exceptions

COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on this certified inspection report. Remainder is Aluminum.

Signature And Title

*William T. Martin, III*

William Martin III

04-MAR-14

Technical Manager

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

### Quantities per Lot / Packages

Package Number	Lot Number	Quantity	Unit	Weight
G12-PKG2137261	21656812	12	PCS	1044
G12-PKG2137261	21656812			1116

### Composition Limits

Alloy	Min	Max	Fe	Si	Ca	Mn	Mg	Cu	Zn
6061	0.40	0.80	0.70	0.15	0.40	0.15	0.80	1.20	0.25



## PO/Rel 23744

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

BL PEC-872637-003

14Apr14  
Pg 2/2

# Certificate of Mill Test Results

Sape Industrial Extrusions  
53 POTTSVILLE STREET  
CRENSHAW, PA  
17929-0187

# Certified Inspection Report

Sales Order Number  
1160724181

Line No.

Customer P/O  
PEC-256240-1

Cert Number	Page
SAPA031272	Page 2 of 2
Cert Creation Date	Cert Print Date
04-MAR-14	04-MAR-14

Alloy	T <sub>1</sub>		B1		P1		Others Each		Others Total	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	0.15	—	0.05	—	—	0.05	—	0.05	—	0.15

### Composition Results

Heat / Cast	Si	Fe	Cr	Mn	Mg	Cu	Zn	Ti	Bi	Pb	Others Each	Others Total
5033471	0.66	0.22	0.21	0.04	0.89	0.05	0.02	0.02	—	—	—	—

### Mechanical Property - Test Limits

		Test Type	UTS - L	UTS - U	PCT	
		LOM	KSI	KSI		
Test Temp	# of Test					
Test Number	MIN VALUE	MAX VALUE	MIN VALUE	MAX VALUE	MIN VALUE	MAX VALUE
Test 1	1	43.5	43.5	41.0	41.0	19.3
Test 2	1	43.5	43.5	41.0	41.0	19.3

### Clert Notes

**Products manufactured with a T651 temper also meet T6 temper requirements**

Yield strength has been determined by the 0.2% offset method

All mill Finish alloys produced at Sapa Industrial Extrusions comply with Directive 2011/65/EU (RoHS 2) with the exception of 6262 alloy

In accordance with EN 10204 Inspection Certificate Type 3.1

\* Meets in the USA or Other Qualified Countries as Defined by DFEARS 225.872.1

**Made in USA**

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511

.125" x .750" X 240.0000"

PART NO. OFFERING 240" LENGTHS

PO/Rel 23744

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-872637-006

14Apr14

Signed by: \_\_\_\_\_

Pg 1/1

### CAN ART

ALUMINUM EXTRUSION INC.

## Material Test Report

Manifest: 272317

Ship To: ThyssenKrupp Materials NA  
2821 Langstaff Road  
Concord, ON L4K 5C6

Ticket:  
5345868

Our Order: **400807 - 5**

Cust P.O.: 254817

Die: ES05485

Part: 05485-000-240

Alloy Temper: 6061 T6511

Description: 125 x .750

Print Date: 1/15/14

*See 10/16*

### Chemical Composition Range

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	OtherEach	OtherTotal
Min	0.40		0.15		0.8	0.04				
Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15

### Mechanical Properties

Strength ksi

Sample ID	Cast #	Lot #	Test Date	Ultimate Tensile	Yield 2% offset	Elongation 2" gage length
500712	<u>13121091A</u>	A11	1/15/14	39.56	35.83	10.0

Applicable Specifications: ASTM B221-13

QQA200/8

Country of Origin: 85 Parkshore Drive, Brampton, Ontario CANADA L6T 5M1

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Ray Hussain - Tensile Testing

Authorized: \_\_\_\_\_

  
Evan Eng, Quality Assurance Mgr.



# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLAT BAR 6061-T6511  
1.250" X 4.50" X 144.0000"  
PART NO.

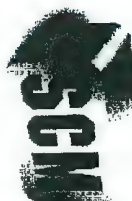
PO/Rel 23744

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

Signed by:

BL PEC-872637-008

14Apr14  
Pg 1/1



**SERVICE CENTER METALS**  
5850 Quality Way  
Prince George, VA 23875

## CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
185966	1

BILL TO: ThyssenKrupp Materials NA  
SHIP TO: ThyssenKrupp Materials NA, Toronto  
Quantity Certified: 1,762 lbs 22 pcs

MANIFEST NUMBER: 202118  
CUSTOMER PO: PEC-251872  
CUSTOMER PART NUMBER: MRB1771

DIE NUMBER: MRB1771  
DATE OF SHIPMENT: 9/17/2013

ALLOY / TEMPER: 6061-T6511  
SALES PERSON: David Schroeder

DESCRIPTION: MGRB 1.250x4.500

CERTIFICATION:  
ASTM-B221-13 StencilCont

SPECIFICATION:  
AMS-QQA-200/8 - 1997

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown.

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

### Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
1	201318955	9/17/13	min 52.20 max 52.20	min 49.30 max 49.30	min 16.70 max 16.70

### Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Each	Total	Melt Source:
071C053	6061	0.71	0.36	0.31	0.10	0.84	0.09	0.05	0.03	97.51	0.05	0.15	United States of America

Print Date: 9/17/2013

Calvin J. Wiggins, Director of Quality & Technical Services

Rev. 9/20/11 - JMS

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM ROUND BAR 6061-T6511

1.00" DIA X 144.0000"

PART NO.

PO/Rel 23744

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-872637-010

14Apr14

Signed by: \_\_\_\_\_ Pg 1/1



**LB ALUMINIUM BERHAD**

(138535-V)

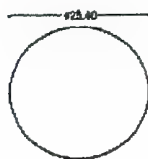


ALUMINIUM EXTRUSION

### TEST CERTIFICATE

CUSTOMER : THYSSENKRUPP MATERIALS NA	SECTION NO. : PE01650MF03660	DATE : Jan-06-2014
SALES ORDER NO : 1380083	WORK ORDER : 377267	ALLOY : 6061-T6511
PRESS NO. : 2000	EXTRUSION DATE : Dec-27-2013	CERTIFICATE NO. : MCERT1400198
CUSTOMER PO NO. : THYSSENKRUPP CA 4		

Section Sketch :



Thickness = 25.40 mm

CHEMICAL COMPOSITION										
Composition	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Analysis Ref.-
Min	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	Remainder	E3L0076A
Max	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15		
Actual	0.660	0.130	0.200	0.100	0.910	0.100	0.010	0.010		Dec-03-2013

MECHANICAL PROPERTIES (Result shown is tested by LBALUM)			
	Tensile Strength N/mm <sup>2</sup>	Yield Stress N/mm <sup>2</sup>	Elongation (%)
Standard	260	240	6
Result	297.27	285.19	16.36

Compliance with ASTM B221M-07

We hereby certify that the material covered by this report has been tested according to the seller standard sampling method or the requirements of any specifications or requirements described herein, and that sample representative of the material met the composition limits and had the mechanical properties shown. Also, note that mercury is not a normal contaminant in aluminum alloys. Neither mercury nor any of its compounds are used in the manufacture of our extrusion. This certificate conforms to 3.1, EN 10204.

\*\* This certificate of Analysis has been produced electronically and is valid without signature \*\*

Lot 11, Jalan Perusahaan 1, Kawasan Perusahaan Beranang, 43700 Beranang, Selangor Darul Ehsan, Malaysia.

Tel: 603-8723 8822 (15 Lines) Fax: 603-8723 3191 (General), 8723 7272 (Sales), 8727 1218 (Export)

Enquiry@lbalum.com.my www.lbalum.com



# THYSSENKRUPP MATERIALS NA

PO/Rel 23744

## Certificate of Mill Test Results

BL PEC-872637-002

DART AEROSPACE  
ALUMINUM PLAT BAR 6061-T6511  
.375" x 1.00" x 144.0000"

PART NO.

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

14Apr14  
Pg 1/1



TEL: (416)745-4444 FAX: (416)745-0925 1-800-668-7210  
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4

<http://www.extrudex.com>

### MILL TEST ASTM B221-12

BILL TO THYSSENKRUPP MATERIALS NA	Cert Code: 1	DATE OF SHIPMENT 8/12/2013	EXTRUDEX ORDER NO. 159957 - 1	MANIFEST NO. 292782
SHIP TO THYSSENKRUPP MATERIALS NA	CUSTOMER PO PEC-250317	ALLOY 6061	SALESMAN FORBES DODWELL	
DESCRIPTION .375"x1" FB	CUSTOMER PART NUMBER 1-375-1000	TEMPER T6511		
	PART DESCRIPTION		CERTIFICATION MILL TEST ASTM B221-12	

### Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	Aug/01/13	41.9	38.6	15.20	87.1,87.9,87.5	

### Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
21359	0.57	0.215	0.20	0.071	0.82	0.053	0.00	0.015	0.013	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	Remainder

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

David Natale  
Quality Control Manager

1 - CUSTOMER COPY

MILL TEST ASTM B221-12

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511  
.250" x .750" X 144.0000"  
PART NO.

PO/Rel 23744

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-872637-004

14Apr14

Signed by: \_\_\_\_\_

Pg 1/1

### CAN ART

ALUMINUM EXTRUSION INC.

## Material Test Report

Manifest: 267091

Ship To: ThyssenKrupp Materials NA  
2821 Langstaff Road  
Concord, ON L4K 5C6

Ticket:  
5329631

Our Order: 397380 - 5

Cust P.O.: 251597

Die: ES05513

Part: 05513-000-144

Alloy Temper: 6061 T6511

Description: .250 x .750

Print Date: 9/17/13

*9/16/16*

### Chemical Composition Range

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	OtherEach	OtherTotal
Min	0.40		0.15		0.8	0.04				
Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15

### Mechanical Properties

Strength ksi

Sample ID	Cast #	Lot #	Test Date	Ultimate Tensile	Yield 2% offset	Elongation 2" gage length
107832	13081551B	A11	9/16/13	43.72	39.84	10.4

Applicable Specifications: ASTM B221-13 QQA200/8

Country of Origin: 85 Parkshore Drive, Brampton, Ontario CANADA L6T 5M1

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Ray Hussain - Tensile Testing

Authorized: \_\_\_\_\_

*[Signature]*  
Evan Eng, Quality Assurance Mgr.



# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511

1.00" x 2.00" x 144.0000"

PART NO.

PO/Rel 23744

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

BL PEC-872637-007

Certificate of Mill Test Results

14Apr14

Pg 1/1



MILL TEST ASTM B221-12

*Handwritten signature*

TEL: (416) 745-4444 FAX: (416) 745-0925 1-800-668-7210  
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4  
<http://www.extrudex.com>

## BILL TO

THYSSENKRUPP MATERIALS, NA

Cert Code: 1

0.83

DIE NUMBER S

7238

DATE OF SHIPMENT 2/6/2014

EXTRUDEX ORDER NO. 165427 - 2

MANIFEST NO. 302218

MADE IN CANADA

CERTIFICATION

THYSSENKRUPP MATERIALS, NA

CUSTOMER NO PEC-255295

ALLOY 6061

TEMPER T6511

SALESMAN FORBES DODWELL

PART DESCRIPTION 1"x2" FB

MILL TEST ASTM B221-13

## Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.12	6061	Feb/04/14	43.4	39.6	12.50	90.5, 90.7, 90.0	

## Chemical Composition

A.12	Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Pb	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
	23211 6061	0.57	0.201	0.203	0.056	0.83	0.0510	0.00	0.012	0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	Remainder 0.00

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

*Handwritten signature*

David Natale  
Quality Control Manager

1 - CUSTOMER COPY

MILL TEST ASTM B221-12

# THYSSENKRUPP MATERIALS NA

PO/Rel 23744

DART AEROSPACE  
ALUMINUM SQUARE BAR 6061-T6511  
2.00" X 1.44,0000"  
PART NO.

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

Signed by:

BL PEC-872637-009

14Apr14  
Pg 1/1

## Certificate of Mill Test Results



TEL: (416) 745-4444 FAX: (416) 745-0925 1-800-668-7210  
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4  
<http://www.extrudex.com>

### MILL TEST ASTM B221

BILL TO	THYSSENKRUPP MATERIALS NA	CERT CODE:	1	DIE NUMBER	S	DATE OF SHIPMENT	May/03/2014	EXTRUDEX ORDER NO.	166378 - 5	MANIFEST NO.	303427
SHIP TO	THYSSENKRUPP MATERIALS NA	CUSTOMER PO	PEC-256091	ALLOY	6061	TEMPER	T6511	SALESMAN	FORBES DODWELL	MADE IN CANADA	
SO DESCRIPTION	2" sq. bar	CUSTOMER PART NUMBER	3-2000	PART DESCRIPTION	MILL TEST ASTM B221-13						

### Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	Feb/27/2014	44.00	39.40	14.60	89.9, 89.5, 89.1	

### Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Sb	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
A.11 23650	0.58	0.224	0.213	0.052	0.84	0.049	0	0.007	0.008	0	0	0	0	0	0	0	0	0	0	Remainder

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

David Natale  
Quality Control Manager

1 - CUSTOMER COPY

MILL TEST ASTM B221



# THYSSENKRUPP MATERIALS NA

PO/Ref 23744

## Certificate of Mill Test Results

BL PEC-872637-005

14Apr14  
Pg 1/1

**DART AEROSPACE**  
ALUMINUM PLAT BAR 6061-T6511  
.750" X 1.50" X 144.0000"  
PART NO.

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

Signed by: \_\_\_\_\_



TEL: (416)745-4444 FAX: (416)745-0925 1-800-668-7210  
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4  
<http://www.extrudex.com>

### MILL TEST ASTM B221-12

BILL TO	THYSSENKRUPP MATERIALS NA	1773	1	0.53	DIE NUMBER	S	4969	DATE OF SHIPMENT	2/3/2014	EXTRUDEX ORDER NO.	165215 - 5	MANIFEST NO.	301981
SHIP TO	THYSSENKRUPP MATERIALS NA	CUSTOMER PO	PEC-255063		ALLOY	6061	TEMPER	SALESMAN	FORBES DODWELL				
SO DESCRIPTION	.750" X 1.5" FB	CUSTOMER PART NUMBER	1-750-1500		PART DESCRIPTION								

### Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	Jan/30/14	50.3	45.7	15.70	91.9, 92.3, 91.6	

### Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
2BW041 6061	0.61	0.16	0.19	0.03	0.88	0.09	0.00	0.01	0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	Remainder 0.03

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

91/30/2014

*[Signature]*

David Natale  
Quality Control Manager

1 - CUSTOMER COPY

MILL TEST ASTM B221-12

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M606/T6 B2.00 x 5.00  
 DATE: April 16th, 2014

PO / BATCH NO.: PO 23744 / MA2266

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 12'  
 QUANTITY INSPECTED: 12'  
 QUANTITY REJECTED: —

THICKNESS ORDERED: 2.00 x 5.00  
 THICKNESS RECEIVED: 2.006 x 5.003  
 SHEET SIZE ORDERED: —  
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	
CORRECT THICKNESS	<input checked="" type="checkbox"/> N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	ASTM B221-
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	166014-5
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	6061 T6 B2.00 x 5.00
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	M128866.
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>16</u> <u>9-89</u>	SIGNED OFF BY: _____
DATE: <u>14/04/16</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T613 0.875x1.00

PO / BATCH NO.: PO 23744 / M128866

DATE: April 16<sup>th</sup>, 2014

THICKNESS ORDERED: 0.375 x 1.00

MATERIAL CERT REC'D: yes

THICKNESS RECEIVED: 0.372 + 0.999






QUANTITY RECEIVED: 241

SHEET SIZE ORDERED: 1/2" x 11"

QUANTITY INSPECTED: 241

SHEET SIZE RECEIVED: \_\_\_\_\_

QUANTITY REJECTED: \_\_\_\_\_

	COMMENTS
R ck ) 	
N 	
N N N N 	
N N N N N ASTM B221 Z1359	
	
	

DESCRIPTION	NCI (Check) Y/N
SURFACE DAMAGE	Y
CORRECT FINISH	<input checked="" type="checkbox"/>
CORROSION	Y
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>
CORRECT MATERIAL	<input checked="" type="checkbox"/>
CORRECT THICKNESS	<input checked="" type="checkbox"/>
PHOTO REQUIRED	<input checked="" type="checkbox"/>
CORRECT MATERIAL	<input checked="" type="checkbox"/>
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y
DOES THIS REQUIRE AN EXTRUSION REPORT	Y

MATERIAL AND PREFORM A HARDNESS CHECK.  
RECORD RESULTS BELOW

RECORD RESET BELOW				
	HRC	HRB	DUR A	DUR D

### aters located in the Quality Office

CUT SAMPLE PIECE OF M

TYPE OF MATERIAL  
SIZE OF TEST SAMPLE  
HARDNESS / DUROMETER READING

tes

ENGINEERING SIGNOFF (if required)

SIGNED OFF BY: \_\_\_\_\_

DATE: \_\_\_\_\_

**bonding material cert and remit to be scanned and received in**

QC 18 INSPECTION

INSPECTED BY: DAS 16

DATE: 9-89 14/04/16

**Attach this inspection sheet with the corres**

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 6061 T6 B 0.500 x 12.00  
 DATE: April 16<sup>th</sup>, 2016

PO / BATCH NO.: P023744 / M128866

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 121  
 QUANTITY INSPECTED: 121  
 QUANTITY REJECTED: —

THICKNESS ORDERED: 0.500 x 12.00  
 THICKNESS RECEIVED: 0.517 x 12.00  
 SHEET SIZE ORDERED: —  
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	N	
CORROSION	Y	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	N	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	N	
CORRECT THICKNESS	<input checked="" type="checkbox"/>	N	
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	N	AMS - QQ - A 200/R
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	N	21656812
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	N	6061 T6 0.50 x 12.0"
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	N	M128866
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS</u> <u>16</u>		SIGNED OFF BY: _____	
DATE: <u>14/04/16</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M606176B 0.750x0.250"

PO / BATCH NO.: P023744 / M128866

DATE: April 16<sup>th</sup>, 2014

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 121  
 QUANTITY INSPECTED: 121  
 QUANTITY REJECTED: -

THICKNESS ORDERED: 0.250 x 0.750  
 THICKNESS RECEIVED: 0.249 & 0.748  
 SHEET SIZE ORDERED: -  
 SHEET SIZE RECEIVED: -

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	N	
CORROSION	Y	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	N	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	N	
CORRECT THICKNESS	<input checked="" type="checkbox"/>	N	
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	N	<u>QC AZ00/R</u>
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	N	<u>13051551B</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	N	<u>606176 0.25 x 0.75</u>
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	N	<u>M128866</u>
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS</u>		SIGNED OFF BY: _____	
DATE: <u>9-89</u>	<u>14/04/16</u>	DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061 T6 B 0.750 x 1.50

PO / BATCH NO.: 1023744/M128866

DATE: April 16th, 2010

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 121  
 QUANTITY INSPECTED: 12  
 QUANTITY REJECTED: ✓

THICKNESS ORDERED: 0.750 x 1.50  
 THICKNESS RECEIVED: 0.748 x 1.506  
 SHEET SIZE ORDERED: —  
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	N	
CORROSION	Y	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	N	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	N	
CORRECT THICKNESS	<input checked="" type="checkbox"/>	N	
PHOTO REQUIRED	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	N	ASTM B221
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	N	165125-5

6176 6.750 x 1.50  
128866

CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	N	<u>CG</u>
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	N	<u>M</u>
DOES THIS MATERIAL REQUIRE			

	Y	N
	Y	N

ENGINEERING SIGN OFF
DOES THIS REQUIRE AN EXTRUSION REPORT

PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

CUT SAMPLE
TYPE OF MATER
SIZE OF TEST SAM
HARDNESS / DUOMETE

ENGINEERING SIGNOFF (if required)	
SIGNED OFF BY: <u>                    </u>	
DATE: <u>                    </u>	

QC 18 INSPECTION
INSPECTED BY: <u>                    </u>
DATE: <u>                    </u>

with the corresponding material cert and remit to be scanned and received in

Attach this inspection sheet w



## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061 T6 B 0.750 x 0.125

PO / BATCH NO.: P023744 / M128866

DATE: April 16<sup>th</sup>, 2014

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 601  
 QUANTITY INSPECTED: 601  
 QUANTITY REJECTED: —

THICKNESS ORDERED: 0.125 x 0.750  
 THICKNESS RECEIVED: 0.124 x 0.747  
 SHEET SIZE ORDERED: 1  
 SHEET SIZE RECEIVED: 1

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	N	
CORROSION	Y	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	N	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	N	
CORRECT THICKNESS	<input checked="" type="checkbox"/>	N	
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	N	00A200/P
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	N	131210917
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	N	M6061 T6 B0.750 x 0.125
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	N	M128866
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS</u> <u>16</u>	SIGNED OFF BY: _____	
DATE: <u>9-89</u> <u>4/16/16</u>	DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 6061T6 1.00x2.00

PO / BATCH NO.: P023744/M128866

DATE: April 16<sup>th</sup>, 2016

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: 1.00x 2.00

QUANTITY RECEIVED: 241

THICKNESS RECEIVED: 1.007 x 2.004

QUANTITY INSPECTED: 241

SHEET SIZE ORDERED: 1

QUANTITY REJECTED: -

SHEET SIZE RECEIVED: 1

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	N	
CORROSION	Y	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	N	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	N	
CORRECT THICKNESS	<input checked="" type="checkbox"/>	N	
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	N	ASTM B 221
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	N	16 5427-2
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	N	6061T6 1.00x2.00
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	N	M128866
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.  
RECORD RESULTS BELOW

	HRC	HRB	DUR A	DUR D	
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS</u> <u>16</u> <u>9-89</u>	SIGNED OFF BY: _____		
DATE: <u>4/16/16</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061 T6 31.250 x 4.500

PO / BATCH NO.: PO 23744 / M128866

DATE: April 16<sup>th</sup>, 2014

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 12.01  
 QUANTITY INSPECTED: 12  
 QUANTITY REJECTED: —

THICKNESS ORDERED: 1.250 x 4.50  
 THICKNESS RECEIVED: 1.263 x 4.510  
 SHEET SIZE ORDERED: /  
 SHEET SIZE RECEIVED: /

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	N	
CORROSION	Y	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	N	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	N	
CORRECT THICKNESS	<input checked="" type="checkbox"/>	N	
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	N	AMS 02-A-200/8
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	N	201318955
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	N	6061 T6 31.250 x 4.500
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	N	M128866
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>16</u>	SIGNED OFF BY: _____
DATE: <u>9-89</u> <u>11/04/16</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6R1.00

PO / BATCH NO.: P223744 / M128866

DATE: April 16<sup>th</sup>, 2014

MATERIAL CERT REC'D: Yes

THICKNESS ORDERED: 1.00 Round

QUANTITY RECEIVED: 60'

THICKNESS RECEIVED: 1.001

QUANTITY INSPECTED: 60'

SHEET SIZE ORDERED: ✓

QUANTITY REJECTED: —

SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	N	
CORROSION	Y	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	N	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	N	
CORRECT THICKNESS	<input checked="" type="checkbox"/>	N	
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	N	ASTM B24
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	N	377267
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	N	6061T6R1.00
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	N	M128866
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS</u> <u>16</u>		SIGNED OFF BY: _____	
DATE: <u>9-89</u> <u>14/04/16</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO23744**

Purchase Order Date 4/10/2014

PO Print Date 4/10/2014

Page Number 1 of 6

**Order From :** VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA



<b>Contact Name</b>		<b>Buyer</b>	Chantal Lavoie
<b>Vendor Phone</b>	905 669 9444	<b>Customer POID</b>	
		<b>Customer Tax #</b>	10127-2607
<b>Ship To Contact</b>		<b>Terms</b>	Net 30
<b>Ship To Phone</b>		<b>Currency</b>	CAD
<b>Ship Via:</b>	VENDOR'S TRUCK	<b>FOB</b>	FCA - (Free Carrier)
<b>Ship Acct:</b>			

1128866

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M303B0.750X1.500	303 BAR .750" X 1.500"	4/22/2014 Yes 4/22/2014		12.00 f	\$18.95	\$227.40
MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE							

Line Total: \$227.40

2	M6061T6B2.000X05.000	6061T6 Bar 2.00 x 5.000	4/17/2014 Yes 4/17/2014		12.00 f	\$23.50	\$282.00
MATERIAL: 6061-T6/T651/T6510/T6511/62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 NOTE: CUT BAR IN HALF							

Line Total: \$282.00

**PO Instructions:** QUOTATION:  
NO: PEC ST-670696  
NO: PEC ST-670569

**Note:**

4/10/2014



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO23744

Purchase Order Date 4/10/2014

PO Print Date 4/10/2014

Page Number 2 of 6

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
Ship To Contact		Customer Tax #	10127-2607
Ship To Phone		Terms	Net 30
Ship Via:	VENDOR'S TRUCK	Currency	CAD
Ship Acct:		FOB	FCA - (Free Carrier)

3	M6061T6B0.375X01.000	6061T6 BAR .375 x 1.00	4/17/2014	24.00	f	10	\$1.25	\$30.00
			Yes					
			4/17/2014					

MATERIAL: 6061-T6/T651/T6510/T6511/62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total: \$30.00

4	M6061T6B0.500X12.000	6061-T6 Bar .500 x 12.00	4/17/2014	12.00	f	12	\$14.15	\$169.80
			Yes					
			4/17/2014					

MATERIAL: 6061-T6/T651/T6510/T6511/62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total: \$169.80

5	M6061T6B0.750X00.250	6061-T6 Bar .750 x .250	4/17/2014	12.00	f	14/4/14	\$2.50	\$30.00
			Yes					
			4/17/2014					

MATERIAL: 6061-T6/T651/T6510/T6511/62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

PO Instructions: QUOTATION:  
NO: PEC ST-670696  
NO: PEC ST-670569

Note:

4/10/2014





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO23744

Purchase Order Date 4/10/2014

PO Print Date 4/10/2014

Page Number 3 of 6

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

1128866

Contact Name  
Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer Chantal Lavoie  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA - (Free Carrier)

Line Total: \$30.00

6 M6061T6B0.750X01.500 6061-T6 Bar .750 X 1.50 4/17/2014  
Yes  
4/17/2014

12.00 f \$2.67 ✓ \$32.00

MATERIAL: 6061-T6/T651/T6510/T6511/62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total: \$32.00

7 M6061T6B00750X00.125 6061-T6 Bar .750 x .125 4/17/2014  
Yes  
4/17/2014

60.00 f \$0.30 ✓ \$18.00

MATERIAL: 6061-T6/T651/T6510/T6511/62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total: \$18.00

8 M6061T6B1.000X02.000 6061-T6 Bar 1.00 x 2.00 4/22/2014  
Yes  
4/22/2014

24.00 f \$4.70 ✓ \$112.80

MATERIAL: 6061-T6/T651/T6510/T6511/62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

PO Instructions: QUOTATION:  
NO: PEC ST-670696  
NO: PEC ST-670569

Note:

4/10/2014



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO23744**

Purchase Order Date 4/10/2014

PO Print Date 4/10/2014

Page Number 4 of 6

**Order From :** VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**  
**Vendor Phone** 905 669 9444  
  
**Ship To Contact**  
**Ship To Phone**  
**Ship Via:** VENDOR'S TRUCK  
**Ship Acct:**

**Buyer** Chantal Lavoie  
**Customer POID**  
**Customer Tax #** 10127-2607  
**Terms** Net 30  
**Currency** CAD  
**FOB** FCA – (Free Carrier)

					<b>Line Total:</b>	<b>\$112.80</b>
9	M6061T6B1.250X04.500	6061-T6 Bar 1.25 X 4.50	4/17/2014 Yes 4/17/2014	12.00 f	\$13.17 ✓	\$158.00
MATERIAL: 6061-T6/T651/T6510/T6511/62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221						
					<b>Line Total:</b>	<b>\$158.00</b>
10	M6061T6B2.000X02.000	6061-T6 Bar 2.00 x 2.00	4/17/2014 Yes 4/17/2014	12.00 f	\$9.33 ✓	\$112.00
MATERIAL: 6061-T6/T651/T6510/T6511/62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221						

**Line Total:** **\$112.00**

**PO Instructions:** QUOTATION:  
NO: PEC ST-670696  
NO: PEC ST-670569

**Note:**

4/10/2014



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO23744**

Purchase Order Date 4/10/2014

PO Print Date 4/10/2014

Page Number 5 of 6

**Order From :** VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**  
**Vendor Phone** 905 669 9444  
  
**Ship To Contact**  
**Ship To Phone**  
**Ship Via:** VENDOR'S TRUCK  
**Ship Acct:**

**Buyer** Chantal Lavoie  
**Customer POID**  
**Customer Tax #** 10127-2607  
**Terms** Net 30  
**Currency** CAD  
**FOB** FCA - (Free Carrier)

11	M6061T6B2.000X02.250	6061-T6 Bar 2.00 x 2.25	4/17/2014	12.00	\$12.92	\$155.00
			Yes	f		
			4/17/2014			

MATERIAL: 6061-T6/T651/T6510/T6511/62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

**Line Total:** \$155.00

12	M6061T6R1.000	ROUND BAR 1.00"	4/17/2014	60.00	\$1.83	\$110.00
			Yes	f		
			4/17/2014			

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

**Line Total:** \$110.00

**PO Instructions:** QUOTATION:  
NO: PEC ST-670696  
NO: PEC ST-670569

**Note:**

4/10/2014





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO23744**

Purchase Order Date 4/10/2014

PO Print Date 4/10/2014

Page Number 6 of 6

**Order From :** VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

<b>Contact Name</b>		<b>Buyer</b>	Chantal Lavoie
<b>Vendor Phone</b>	905 669 9444	<b>Customer POID</b>	
		<b>Customer Tax #</b>	10127-2607
<b>Ship To Contact</b>		<b>Terms</b>	Net 30
<b>Ship To Phone</b>		<b>Currency</b>	CAD
<b>Ship Via:</b>	VENDOR'S TRUCK	<b>FOB</b>	FCA – (Free Carrier)
<b>Ship Acct:</b>			

13	71401-45	PROCUREMENT QUALITY CLAUSES	4/22/2014	1.00	\$0.00	\$0.00
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No

Procurement Quality Clauses

4/22/2014

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality document

**Line Total:** \$0.00

**PO Total:** \$1,437.00

**PO Instructions:** QUOTATION:  
NO: PEC ST-670696  
NO: PEC ST-670569

**Note:** Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

**Change Nbr:** 2

**Change Date:** 4/10/2014